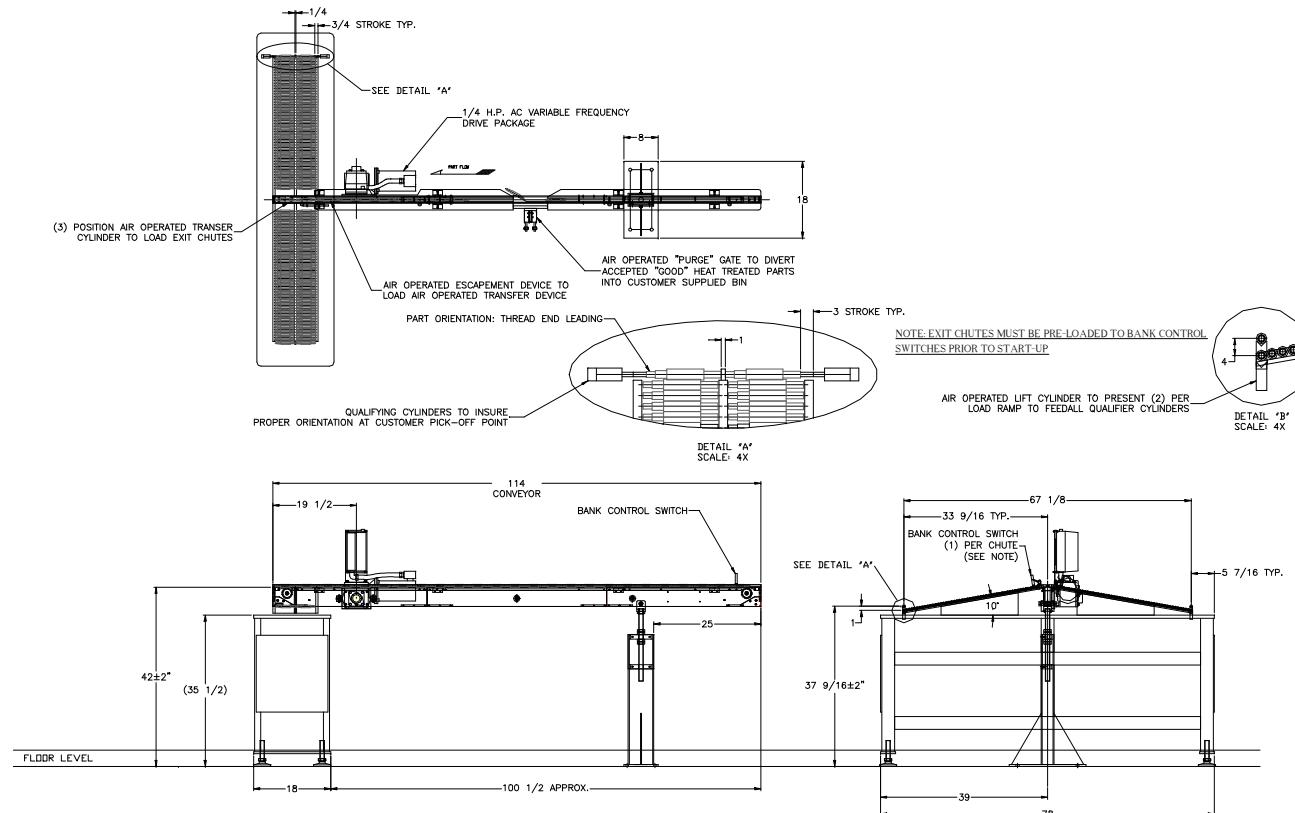


FEEDALL Model 1650-1SC-114 Intermediate Conveyor



APPLICATION:	Accept Input Shafts from Induction Hardener and convey them to an air-operated escapement. The escapement feeds an air-operated, two-stream diverter that loads two parts at a time into two opposing load ramps on demand. The shafts will exit the ramps via an air-operated lifting blade and qualified for Robot pick-off to load a Centerless Grinder.
BELT WIDTH:	1" Wide Silent Chain
DRIVE:	1/4 HP/AC Motor w/Variable Frequency Controller
PARTS FED (SIZE):	Input Shafts (0.63"Ø x 4.37" Lg.)
FEED RATE:	18-20 Parts/Minute
MACHINE FED:	Robot Loaded CINCINNATI Model 220-8 Centerless Grinders